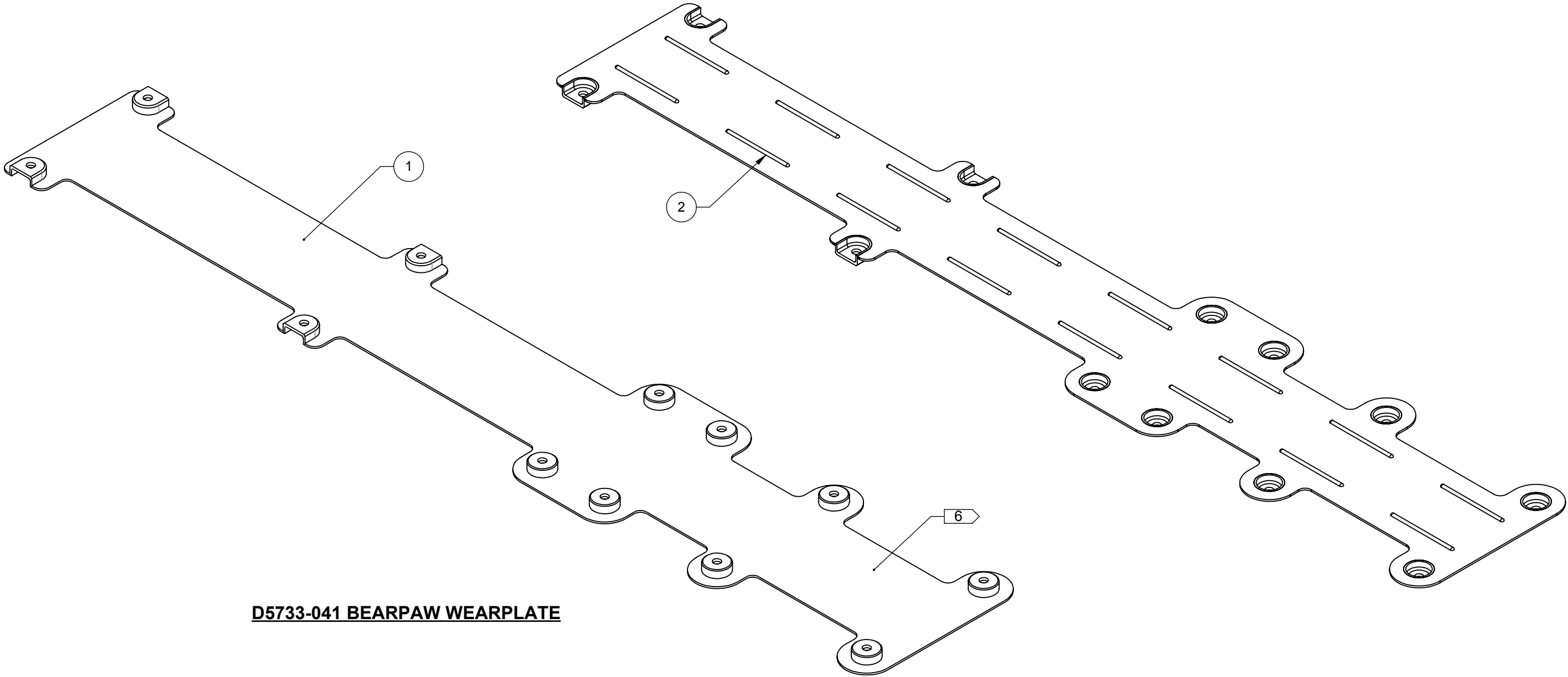


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5733-041	BEARPAW WEARPLATE
1	1	D5733-043	WEARPLATE WELDMENT
2	A/R	8259 \ 2059B	HARD SURFACING



D5733-041 BEARPAW WEARPLATE

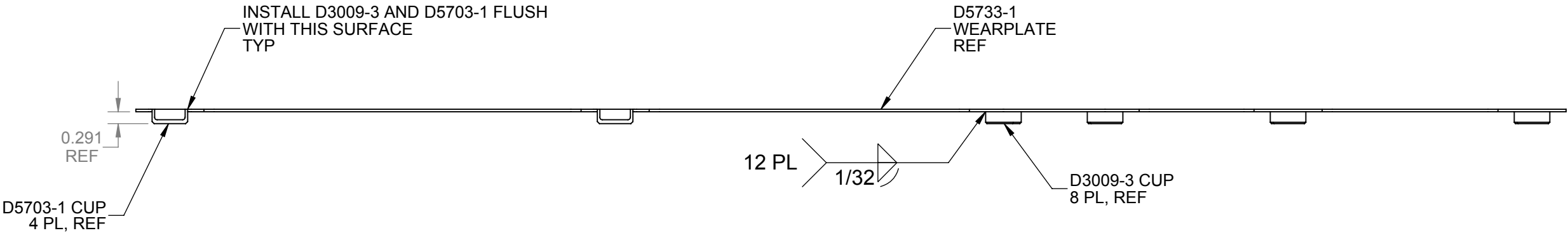
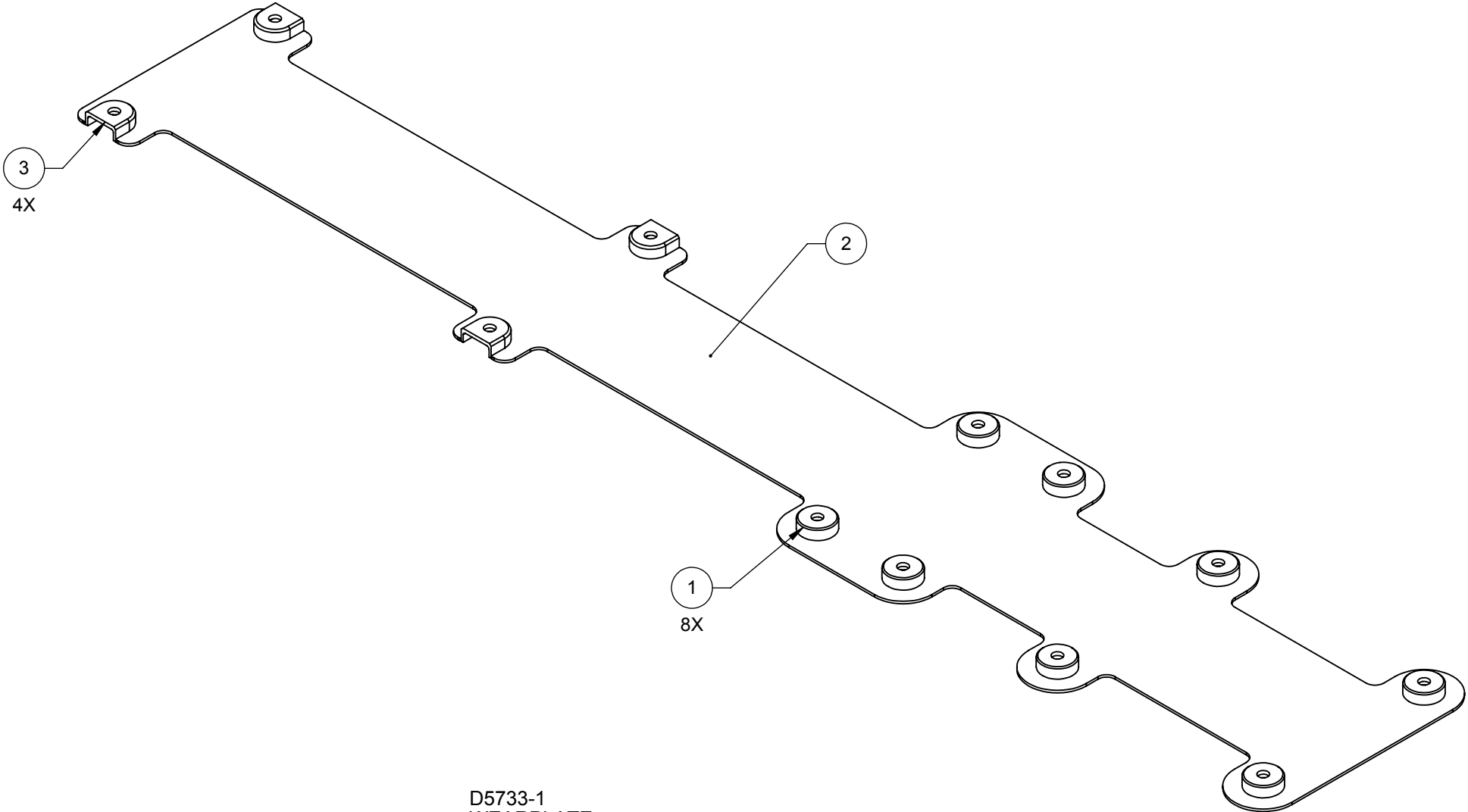
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 3.02 lbs
  - 8) WELDING: PER QSI 004
  - 9) BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

A	NEW ISSUE		RF	19.05.22
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN	RF			
CHECKED	VS	DRAWING NO.	REV. A2	
MFG. APPR.	DD	D5733	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		BEARPAW WEARPLATE	NTS	
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5733-043	WEARPLATE WELDMENT
1	8	D3009-3	CUP
2	1	D5733-1	WEARPLATE
3	4	D5703-1	CUP

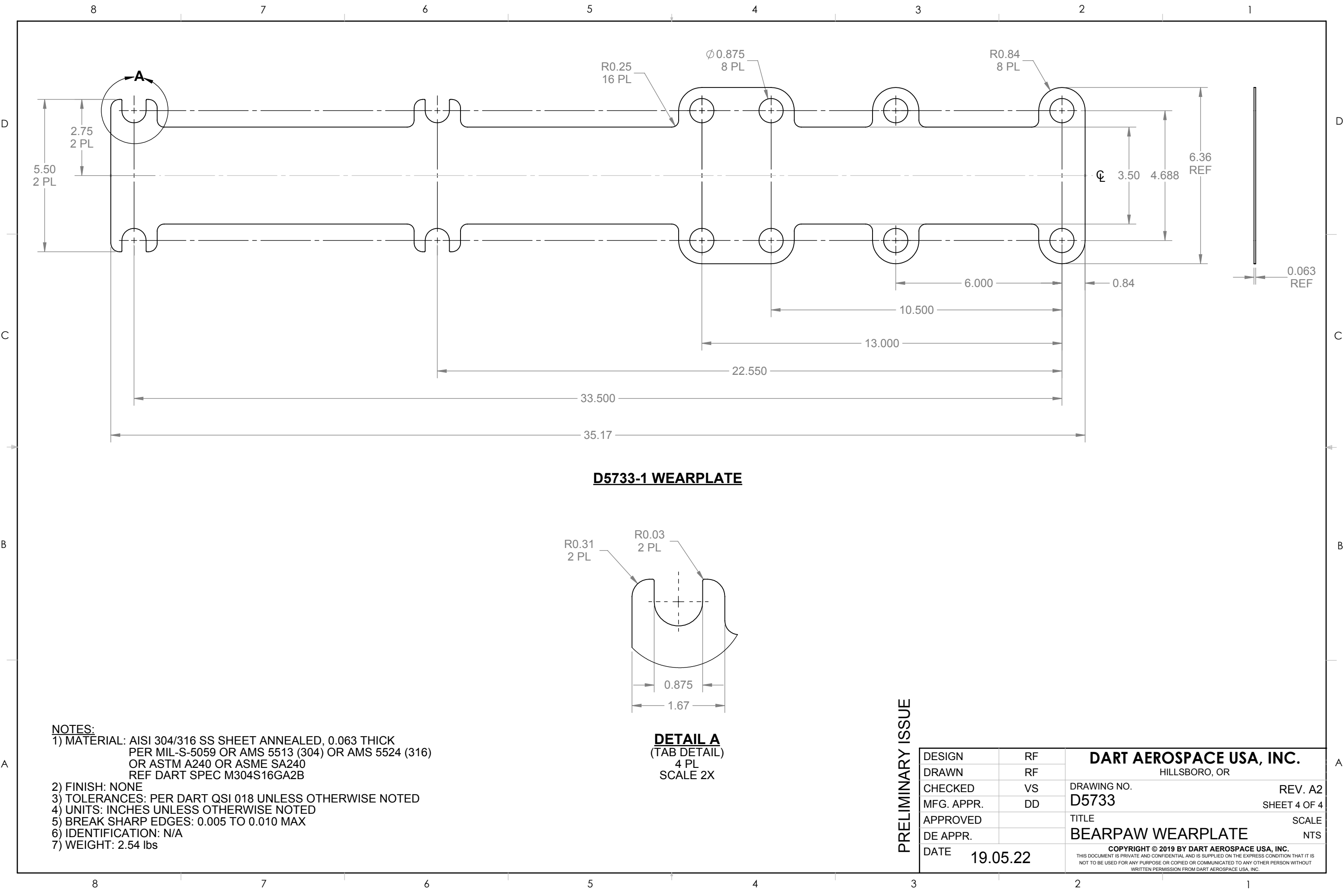


**D5733-043 WEARPLATE WELDMENT**  
(CUP WELDING DETAILS)

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 2.86 lbs
  - 8) WELDING: PER QSI 004

PRELIMINARY ISSUE

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> HILLSBORO, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5733</b>	REV. A2
MFG. APPR.	DD		SHEET 3 OF 4
APPROVED		TITLE <b>BEARPAW WEARPLATE</b>	SCALE NTS
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DATE	19.05.22		



**D5733-1 WEARPLATE**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 0.063 THICK  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)  
OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA2B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.54 lbs

**DETAIL A**  
(TAB DETAIL)  
4 PL  
SCALE 2X

PRELIMINARY ISSUE

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CHECKED	VS	DRAWING NO. <b>D5733</b>	REV. A2 SHEET 4 OF 4
MFG. APPR.	DD	TITLE <b>BEARPAW WEARPLATE</b>	SCALE NTS
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DE APPR.			
DATE	19.05.22		